



HORIZONTAL CLOSED END BALER



Versatile and Productive

Max-Pak Delivers...

- Quality
- Performance
- Confidence

Year after year, you can count on Max-Pak Horizontal Closed End Balers to deliver the performance you need when baling a variety of materials, from high grade papers, to post-consumer plastics, OCC, textiles, and all non-ferrous materials.

Max-Pak HCE balers are available in 28 different models and configurations, so there is sure to be one that fits your operation.

Of course, custom requirements are always welcome, because we realize that "standard" doesn't always fit. With Max-Pak's heavy duty construction and our better-than-it-has-to-be approach to electrical and hydraulic components, your Max-Pak baler will deliver years of trouble free service. Max-Pak delivers – literally, too. Our factory technicians will deliver and install your baler, and then train your operators before the installation is complete.

Let Max-Pak deliver YOUR next baler, and a new level of confidence.

Factory Installation and Training are Available with Every Max-Pak Baler



Features

- Heavy Wall Tubular Steel Frame
- AR 400 Floor and Platen
- Hydraulic Regenerative Circuit and Air/Oil Cooler for High Performance at Lower Oil Temperatures
- Up to 181,310 psi packing force
- NEMA 12 Electrical Panel and Control System
- Conforms to OSHA and ANSI Z245.5 Standards
- Full Factory Delivery, Installation and Training
- One Year Warranty on Parts and Labor

MAX-PAK HORIZONTAL CLOSED END BALER SPECIFICATIONS

MODEL	HCE 3060x30-7	HCE 3060x30-8	HCE 3060x48-7	HCE 3060x48-8	HCE 3060x60-7	HCE 3060x60-8	HCE 3072x30-7	HCE 3072x30-8	HCE 3072x48-7
BALE SIZE	30" x 42" x 60"	30" x 42" x 60"	30" x 42" x 60"	30" x 40" x 60"	30" x 42" x 60"	30" x 42" x 60"	30" x 42" x 72"	30" x 42" x 72"	30" x 42" x 72"
BALE WEIGHT (OCC)	Up to 1100 lbs.	Up to 1200 lbs.	Up to 1100 lbs.	Up to 1200 lbs.	Up to 1100 lbs.	Up to 1200 lbs.	Up to 1300 lbs.	Up to 1400 lbs.	Up To 1300 lbs.
CYCLE TIME (no load)	14.89 Seconds	10.01 Seconds	10.66 Seconds	13.93 Seconds	12.66 Seconds	16.54 Seconds	16.73 Seconds	10.01 Seconds	10.66 Seconds
MOTOR (STD)	20hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	20hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase
PUMP	46 gpm	60 gpm	60 gpm	60 gpm	60 gpm	60 gpm	46 gpm	60 gpm	60 gpm
CYLINDER	7" Bore 5" Rod 46" Stroke	8" Bore 5.5" Rod 46" Stroke	7" Bore 5" Rod 64" Stroke	8" Bore 5.5" Rod 64" Stroke	7" Bore 5" Rod 76" Stroke	8" Bore 5.5" Rod 76" Stroke	7" Bore 5" Rod 46" Stroke	8" Bore 5.5" Rod 46" Stroke	7" Bore 5" Rod 64" Stroke
SYSTEM PRESSURE	3000 psi	3000 psi	3000 psi						
RAM FORCE	109,681 lbs.	143,257 lbs.	109,681 lbs.						
PLATEN PRESSURE	92.25 psi	120.49 psi	92.25 psi						
OIL CAPACITY	180 Gallons	180 Gallons	180 Gallons						
APPROX. SHIPPING WT.	13,800 lbs.	14,300 lbs.	15,000 lbs.	16,500 lbs.	18,200 lbs.	18,500 lbs.	13,950 lbs.	15,500 lbs.	15,700 lbs.

MODEL	HCE 3072x48-8	HCE 3072x60-7	HCE 3072x60-8	HCE 4260x48-8	HCE 4260x60-8	HCE 4260x72-8	HCE 4260x72-9	HCE 4272x48-8	HCE 4272x60-8
BALE SIZE	30" x 42" x 72"	30" x 42" x 72"	30" x 42" x 72"	42" x 42" x 60"	42" x 42" x 60"	42" x 42" x 60"	42" x 42" x 60"	42" x 42" x 72"	42" x 42" x 72"
BALE WEIGHT (OCC)	Up to 1400 lbs.	Up to 1300 lbs.	Up to 1400 lbs.	Up to 1500 lbs.	Up to 1500 lbs.	Up to 1500 lbs.	Up to 1600 lbs.	Up to 1750 lbs.	Up to 1750 lbs.
CYCLE TIME (no load)	13.93 Seconds	12.66 Seconds	16.54 Seconds	13.93 Seconds	16.54 Seconds	19.15 Seconds	15.31 Seconds	13.93 Seconds	16.54 Seconds
MOTOR (STD)	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	50hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase
PUMP	60 gpm	60 gpm	60 gpm	60 gpm	60 gpm	60 gpm	95 gpm	60 gpm	60 gpm
CYLINDER	8" Bore 5.5" Rod 64" Stroke	7" Bore 5" Rod 76" Stroke	8" Bore 5.5" Rod 76" Stroke	8" Bore 5.5" Rod 64" Stroke	8" Bore 5.5" Rod 76" Stroke	8" Bore 5.5" Rod 88" Stroke	9" Bore 6" Rod 88" Stroke	8" Bore 5.5" Rod 64" Stroke	8" Bore 5.5" Rod 76" Stroke
SYSTEM PRESSURE	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi
RAM FORCE	143,257 lbs.	109,681 lbs.	143,257 lbs.	143,257 lbs.	143,257 lbs.	143,257 lbs.	181,310 lbs.	143,257 lbs.	143,257 lbs.
PLATEN PRESSURE	120.49 psi	92.25 psi	120.49 psi	85.22 psi	85.22 psi	85.22 psi	107.86 psi	85.22 psi	85.22 psi
OIL CAPACITY	180 Gallons	180 Gallons	180 Gallons	180 Gallons	180 Gallons	180 Gallons	350 Gallons	180 Gallons	180 Gallons
APPROX. SHIPPING WT.	15,900 lbs.	18,800 lbs.	16,300 lbs.	21,500 lbs.	23,000 lbs.	25,000 lbs.	25,000 lbs.	23,500 lbs.	24,500 lbs.

MODEL	HCE 4272x72-8	HCE 4272x72-9	HCE 4860x48-8	HCE 4860x60-8	HCE 4860x72-8	HCE 4860x72-9	HCE 4872x48-8	HCE 4872x60-8	HCE 4872x72-8	HCE 4872x72-9
BALE SIZE	42" x 42" x 72"	42" x 42" x 72"	48" x 42" x 60"	48" x 42" x 60"	48" x 42" x 60"	48" x 42" x 60"	48" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"
BALE WEIGHT (OCC)	Up to 1750 lbs.	Up to 1850 lbs.	Up to 1700 lbs.	Up to 1750 lbs.	Up to 1750 lbs.	Up to 1800 lbs.	Up to 2000 lbs.	Up to 2000 lbs.	Up to 2000 lbs.	Up to 2150 lbs.
CYCLE TIME (no load)	19.15 Seconds	15.31 Seconds	13.93 Seconds	16.54 Seconds	19.15 Seconds	15.31 Seconds	13.93 Seconds	16.54 Seconds	19.15 Seconds	15.31 Seconds
MOTOR (STD)	30hp 208/230/460v 3 phase	50hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	50hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	30hp 208/230/460v 3 phase	50hp 208/230/460v 3 phase
PUMP	60 gpm	95 gpm	60 gpm	60 gpm	60 gpm	95 gpm	60 gpm	60 gpm	60 gpm	95 gpm
CYLINDER	8" Bore 5.5" Rod 88" Stroke	9" Bore 6" Rod 88" Stroke	8" Bore 5.5" Rod 64" Stroke	8" Bore 5.5" Rod 76" Stroke	8" Bore 5.5" Rod 88" Stroke	9" Bore 6" Rod 88" Stroke	8" Bore 5.5" Rod 64" Stroke	8" Bore 5.5" Rod 76" Stroke	8" Bore 5.5" Rod 88" Stroke	9" Bore 6" Rod 88" Stroke
SYSTEM PRESSURE	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi
RAM FORCE	143,257 lbs.	181,310 lbs.	143,257 lbs.	143,257 lbs.	143,257 lbs.	181,310 lbs.	143,257 lbs.	143,257 lbs.	143,257 lbs.	181,310 lbs.
PLATEN PRESSURE	85.22 psi	107.86 psi	74.34 psi	74.34 psi	74.34 psi	94.09 psi	74.34 psi	74.34 psi	74.34 psi	94.09 psi
OIL CAPACITY	180 Gallons	350 Gallons	180 Gallons	180 Gallons	180 Gallons	350 Gallons	180 Gallons	180 Gallons	180 Gallons	350 Gallons
APPROX. SHIPPING WT.	26,000 lbs.	27,200 lbs.	23,500 lbs.	24,300 lbs.	25,100 lbs.	26,000 lbs.	24,200 lbs.	24,950 lbs.	25,800 lbs.	27,200 lbs.

Performance Rates, Bale Weights, and Bale Densities Are Subject to Moisture Content, Material Pre-Bale Densities, Feed Rates, and Other Variables in Baling.

The Max-Pak Difference

Since 1976, Max-Pak has been making quality balers and compactors for the waste industry. It was something we had to do. You see, we're also in the waste paper recycling business, and 30 years ago we couldn't find a baler that performed the way we needed. So we built our own.

Being in the waste business has its advantages when you're designing a baler. Not only do we understand the challenges and demands expected from a baler, we get to test and fine tune our ideas in a real working environment – our own.

For our other baler customers, it means they get the benefit of our front-line experience and our determination to only build the best. A Max-Pak baler is not good enough for our customers unless it's good enough for us.

At Max-Pak we take a personal interest in every machine we sell, and every customer we serve. It comes from our small town heritage. It's who we are. So it also makes sense that we deliver and install every baler ourselves, and then train your operators before we leave. We want you to be a friend and a Max-Pak customer for a long time. That's part of our small town, small company mentality.

But make no mistake. Max-Pak is no lightweight when it comes to balers. You'll find our equipment in some of the most demanding industries, with some of the most particular companies.

Our customers have come to know and trust Max-Pak for productivity, reliability, and integrity. So it's no surprise that over 90% of all Max-Pak balers ever built are still on the job. And we plan to keep it that way.

Max-Pak Offers A Full Line of Baling and Recycling Equipment

Call Us For More Information, or to Locate Your Nearest Dealer.



Auto-Tie Balers



Full Eject Balers



Vertical Balers



Two-Ram Balers



Foam Balers



Compactors



Conveyors



Waste Processing Equipment, Inc.

260 Dilbeck Road / P.O. Box 1047 • Rainsville, AL 35986

Toll Free: 800-225-6458

Fax: 256-638-8979 • Web Site: www.maxpakbalers.com • Email Sales: sales@maxpakbalers.com • Email Service: service@maxpakbalers.com